# **MSU Type PLD Portable Lifting Davits**

#### Part 1- General

#### 1.1 Standards

.1 Conform to CSA W59.1 -M191 Welded Steel Construction and CSA W47.1-M1987 Certification of Companies for Fusion Welding of Steel.

### 1.2 Quality Assurance

- .1 Welding shall only be undertaken by a company Certified by the Canadian Welding Bureau to the requirements of CSA Standard W47.1-M1987, Certification of Companies for the Fusion Welding of Steel.
- .2 Portable Lifting Davits shall be MSU Mississauga Type PLD as manufactured by MSU Mississauga Ltd. 2222 S. Sheridan Way, Mississauga, Ontario L5J 2M4, 1-800-268-5336, www.msumississauga.com, sales@msumississauga.com

#### 1.3 Shop Drawings

- .1 Submit shop drawings in accordance with Section 01300 Submittals.
- .2 Indicate materials, thicknesses, weld symbols, reinforcement, details and accessories.
- .3 Manufacturer shall supply installation drawings and instructions.

### Part 2- Products

#### 2.1 Materials

- .1 Steel Plate CSA G40.21-M
- .2 Steel Pipe CSA B63
- .3 Galvanizing Hot dipped galvanizing with minimum zinc coating of 600 g/m2 to CSA G164-M

#### 2.2 Fabrication

.1 Fabricate square, true, and accurate to required size, with joints closely fitted. Remove all burrs and sharp edges.

### 2.3 Portable Lifting Davit

- .1 Provide the davit complete with all necessary sockets
  - .a assembled using GMAW welding method



## Part 3- Execution

### 3.1 Installation

.1 Install sockets and davits where indicated on the drawings.