

#	QTY.	MATERIAL	DESCRIPTION
1	4	ALUMINUM 6061-T6	460X440X6MM END PLATE
2	16	STAINLESS STEEL 304	16 X 150MM WEDGE ANCHORS C/W NUT, FLAT & LOCK WASHER
3	2	ALUMINUM 6061-T6	312WX296HX3530LX6MM PLATE NOTCHED AND WELDED TO ITEM #1
4	8	STAINLESS STEEL 304	16 X 50MM HEX BOLTS C/W NUT, FLAT & LOCK WASHER
5	1	ALUMINUM 6061-T6	6MM PLATE BOX WELDED C/W NEOPRENE BACKING

TAG: NEW EFFLUENT TROUGH  
 EXISTING SECONDARY CLARIFIER

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- NOTE: 1) ALL ALUMINUM SURFACES IN CONTACT WITH CONCRETE SHALL RECEIVE 2 COATS OF BITUMINOUS PAINT.  
 2) WELDING SHALL CONFORM TO CSA W47.2-R2008 CSA W59.2-R2008  
 3) GROUND ROUGH EDGES SMOOTH. WELDED SURFACES REMAIN AS WELDED.

PROJECT	LOCATION
CONTRACTOR	PROJECT
ARCHT/ENGR	CONTRACTOR
	ENGINEER
QTY. 1 ASSEMBLY	PROJECT NO. #

TITLE					
FORMED PLATE TROUGHS					
NO.	DATE	BY	DATE	DWG. BY:	DWG. NO.
1			##/##/##	SCJ	CATA
SCALE			CHK'D BY:		
NTS					
			TROUGH		

