

#	QTY.	MATERIAL	DESCRIPTION
1	1	ALUMINUM 6061-T6	1/4" THK. TREAD PLATE
2	1	ALUMINUM 6061-T6	L1 1/2"x1 1/2"x1/4" WELDED TO U/S OF ITEM#1
3	1	ALUMINUM 6061-T6	1 1/2"x3/8" LOCK TAB WELDED TO CAGE HOOP
4	2	ALUMINUM 6061-T6	1/4" THK. FLAT BAR HINGE BRACKET
5	2	ALUMINUM 6061-T6	1/4" THK. BENT FLAT BAR HINGE BRACKET (BOLT-ON)
6	2	STAINLESS STEEL 304	3/8"Øx1 1/2" BOLT c/w NUT, FLAT & LOCK WASHERS
7	1	ALUMINUM 6061-T6	SAFETY CLIP c/w SLEEVE WELDED TO ITEM#8
8	1	ALUMINUM 6061-T6	1 1/2"x3/8" FLAT BAR TAB WELDED TO CAGE HOOP

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NOTE: 1) ALL ALUMINUM SURFACES IN CONTACT WITH CONCRETE SHALL RECEIVE 2 COATS OF BITUMINOUS PAINT.
 2) WELDING SHALL CONFORM TO CSA W47.2 CSA W59.2
 3) GROUND ROUGH EDGES SMOOTH. WELDED SURFACES REMAIN AS WELDED.

PROJECT	LOCATION
CONTRACTOR	PROJECT
ARCHT/ENGR	CONTRACTOR
QTY.	ENGINEER
1 ASSEMBLY	PROJECT NO. #

TITLE					
ALUM. HATCH DOOR DETAILS FOR ALUM. SAFETY CAGE					
NO.	DATE	BY	DATE	DWG. BY:	PLN. NO.
1			##/##/##	SCJ	CATA
REVISION			SCALE	CHK'D BY:	DWG. NO.
			NTS		3106A

